Outside of Box, looking into unit

15-pin connectors to motors are along the bottom of the box

pin #1 of the power switch connects to the hot lead from the +110 V AC supply

pin #2 of the power switch (center) goes to the "L"ine ac input of the Mean Well Power supply

pin #3 of the power switch goes to the "N"eutral ac input of the Power Supply

The neutral line from the AC cord also goes to the "N"eutral ac input of the Power Supply

The +48 V line goes to the center of the +48V terminals, and the ground lines all go to the center of the three -V lines of the MeanWell power supply