Aluminum Ring to hold bearing assemblies (4 per sample changer)

1" = 2"

- Inner diameter ~2.0", for snug fit of bearing assembly
- Inner diameter ~2.0", for snug fit of bearing assembly
- Outer diameter 2.5"
- Lip diameter is just enough to support the outer bearing without interfering with its operation ~ 1.66"

Drill & tap 4 8-32 holes around the margin as shown,

May 29, 2003